

Work Order ID 92216

92216

Page 1

Tuesday, October 23, 2012 11:20:43 AM

Item ID: PB67-43001-213 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Flanged Hook
 Start Date: 10/23/2012 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 11/9/2012 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

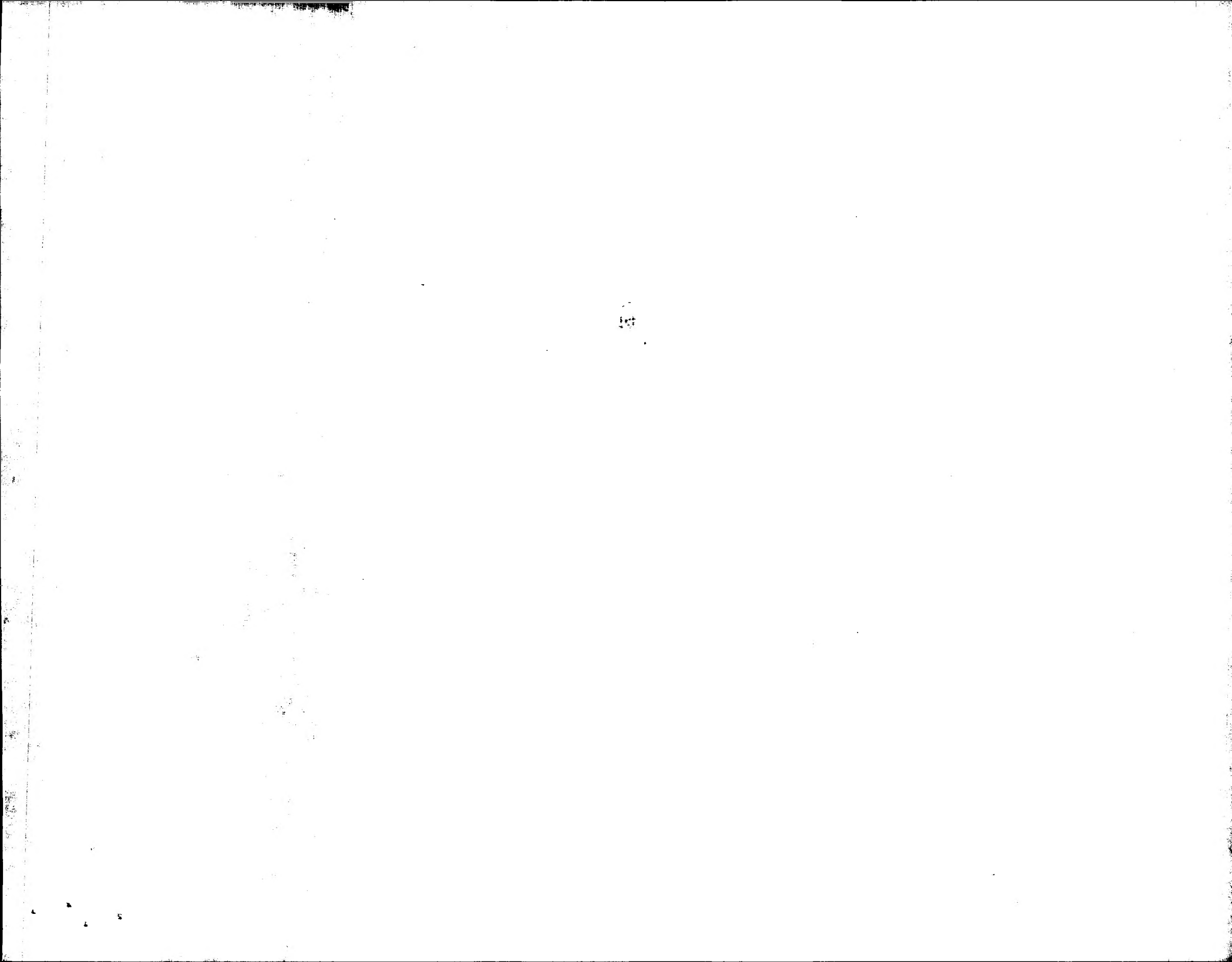
Approvals: Process Plan: MF Date: 12-10-23 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								
100		0.00							
100	BAND SAW								
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	Cut blanks: 2.00" x 1.00" x 2.750" long								
110		0.00							
110	HAAS CNC VERTICAL MACHINING #1								
HAAS 1	Memo	0.00							
HAAS CNC vertical machine #1	Machine as per Folio FA531 and Dwg B67-43001 Identify as B67-43001-213 Dwg Rev <u>C</u> Folio Rev <u>AA</u>								
120		0.00							
120	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

12/10/26

DAS 14 12/10/27

DAS 14 12/10/27



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Tuesday, October 23, 2012 11:20:43 AM

Item ID: PB67-43001-213

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Flanged Hook

Start Date: 10/23/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/9/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC8- Inspect parts - second check

0.00

DAS
25
2-89

12-10-28

130

QC

Memo

0.00

Quality Control

(10)

140

Identify as per dwg & Stock Location: 8385

0.00

140

Packaging

Memo

0.00

Packaging

10x

SP
12-10-29

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

12/10/31

ML5 12-10-29

Picklist Print

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Page 1

Work Order ID: 92216

Parent Item: PB67-43001-213

Parent Item Name: Flanged Hook

Start Date: 10/23/2012

Required Date: 11/9/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A05.06.08New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00		Purchased	No			100	f	35.1080	0.2396	2.5221053		B.O. 12/10/26	

Location

Loc Qty

Loc Code

MAT

0.318

112567

0

→ 121660

~~0.318~~

MAT004

34.79

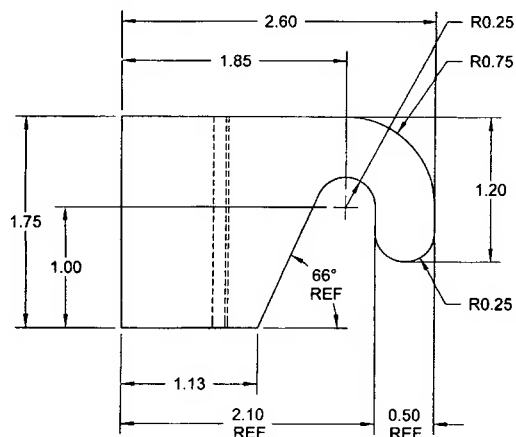
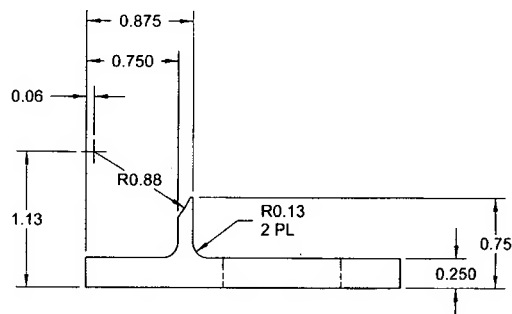
122081

10.79

123279

24

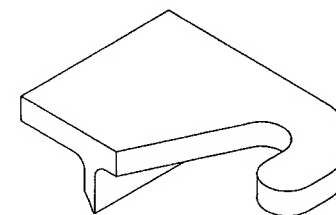
2.5221 ft



B67-43001-213 FLANGED HOOK

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs



92016

RELEASED
2009-09-24
MD

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 17 OF PREMIER AVIATION DRAWING NO. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.24
REV.		DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	ASS	DRAWING NO.	REV.	
MFG. APPR.		B67-43001-213	SHEET 1 OF 1	
APPROVED	N/A	TITLE	SCALE	
DE APPR.	N/A	FLANGED HOOK	NT	
DATE	09.02.24	COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

